

UNIVERSELLE 68 SC

Deformation

DESCRIPTION

UNIVERSELLE 68 SC is a multipurpose oil, without chlorinated additive, suited for cold forming, heading, tapping, rolling and lubrication of machine tool parts.

RECOMMENDED APPLICATIONS

UNIVERSELLE 68 SC is suitable for :

- Cold forming
- Machine tool lubrication
- Tapping by cutting or deformation
- Rolling and threading by deformation

ADVANTAGES

- Compatible with all metals.
- Can be used for cold forging and machine tool lubrication.
- High wettability ensuring even distribution of the lubricant on both tool and machine part.
- High oxidation stability even at high speeds.
- Good separation from wire drawing soaps.
- Less smoke.
- No scrubbing of machine-tools parts.

TECHNICAL INFORMATION

CHARACTERISTICS	METHOD	UNIT	UNIVERSELLE 68 SC
Aspect			Clear
Colour			Light yellow
Density at 20°C	ISO 12.185		0.889
Viscosity at 40°C	ISO 3104	mm ² /s	68
Copper stripe corrosion	NFT M 07105		1a
Pour point	ASTM D 97	°C	-9
Flash Point	ASTM D 32	°C	>210
Storage			Dry, frost-free space

The specifications are given for information purposes only and may need to change.

USE

This product is not compatible with chlorinated products. The system must be cleaned before use.