

## STABILIS 9920 AL

BORON FREE EMULSION FOR ALUMINIUM MACHINING

### Emulsion

#### DESCRIPTION

**STABILIS 9920 AL** is a water soluble concentrate particularly suited to all machining processes on aluminum and its alloys.

Thanks to its specific additives, **STABILIS 9920 AL** is particularly effective for all machining operations on ferrous and non-ferrous alloys on both soft and hard water.

#### BENEFITS

- Low foaming product
- Very good cooling and detergency properties
- Good lubrication properties
- Excellent stability in use
- Excellent bio stability
- Operator friendly
- Cleanliness of working environment

#### HEALTH & SAFETY

- Formaldehydes & formaldehydes releasers free
- Boric acid, nitrites and DEA free, without chlorinated additives
- Glycol ether free, bactericide free, sulfur additive free, phosphor additive free
- Operator friendly: good dermatological behavior and easy to use

## RECOMMENDED APPLICATIONS & DILUTIONS OF USE

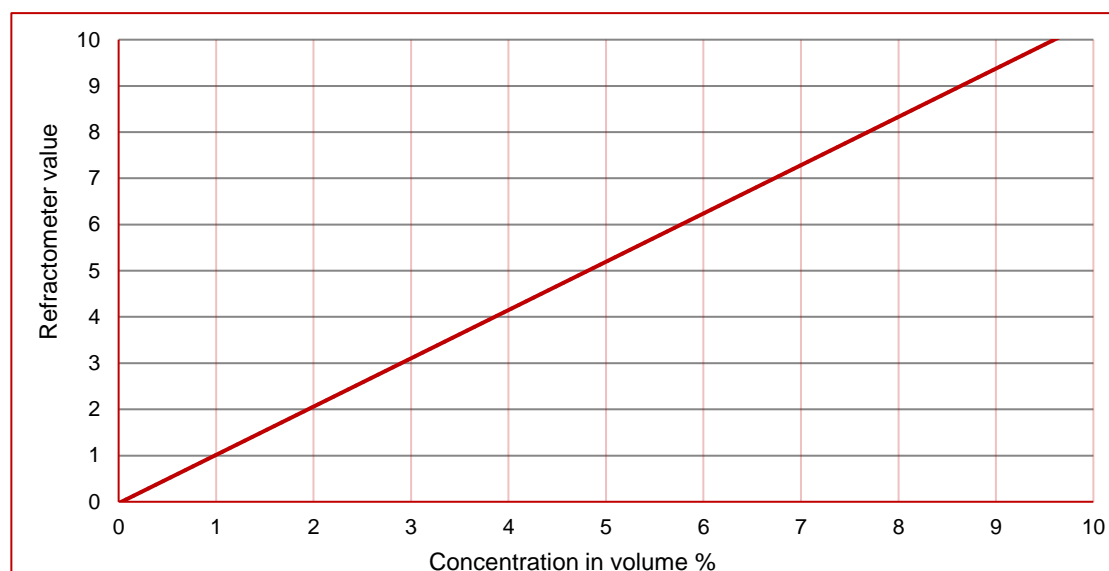
- General machining of aluminium: 6-8%
- Tapping/Threading: 8-12%
- Reaming/Sawing 8-15%
- General machining of steel: 5-7%
- General machining of copper alloys: 4-6%

The refractometer reading must be multiplied by the refractometer factor to arrive at the real concentration.

**STABILIS 9920 AL** can be used for machining of most aluminium and copper alloys. However, we recommend checking the tendency of the alloy to stain before use

## TECHNICAL INFORMATION

TYPICAL CHARACTERISTICS	UNITS	METHOD	STABILIS 9920 AL
Appearance			Orange Clear
Density at 20°C		ISO 12.185	0.942
pH at 5%		NFT 60.193	9.4
Break Point Corrosion	%	IP 287	3
Water Hardness range recommended	ppm		100 - 400
Refractometer Factor			0.98



## INSTRUCTIONS

Before first fill, thoroughly clean the installation with an antiseptic such as **Contram CB3**. Drain and rinse the system with water.

If no volumetric mixing system is available, slowly pour **STABILIS 9920 AL** into water while stirring continuously to achieve a correct preparation of the emulsion.

To ensure the best quality of emulsion and maximize the fluid efficiency, consult the **Good Practices Handbook - Metalworking Soluble Fluids**.

## SERVICE AND EQUIPMENT

In addition to its product ranges, MotulTech can provide tools and services for the maintenance and in-use monitoring of your lubricants. Please contact your technical sales representative

## IMPORTANT NOTICE

All information and rules about health, safety and the environment are mentioned on the safety data sheet. It provides information about risks, safety procedures and first aid emergency rules. It clarifies all procedures to implement in the case of an accidental spillage, and for the disposal of the product and its effects on the environment.

Our product contains natural additives which are likely to modify the colour of the concentrates without altering its performance. The specifications of our products are definite only at the time of order, and are subject to our general sale and guarantee conditions. To give our customers the latest technical developments, the general characteristics of our products may vary. The safety data sheet of this product is available at [www.motul.com](http://www.motul.com)